

# Core Quality Improvement Principles

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D. Evans declares that he has no financial conflict of interest



# Today's Healthcare Challenge

- Approximately 8.6 million people die from “avertable” deaths every year in LMIC countries
  - 5 million from Poor Quality of HC delivered [“Amenable”]
  - 3.6 million from lack of access to HC [“lack of Access”]
- ~ 55% of all “amenable” deaths are due to poor HC quality
- IOM: new White Paper: “Crossing the Global Quality Chasm-improving Health Care Worldwide”
  - ~10-15% of all deaths are due to quality defects
  - Cost: ~ \$1.5 Trillion each year

# Mortality due to Poor Quality

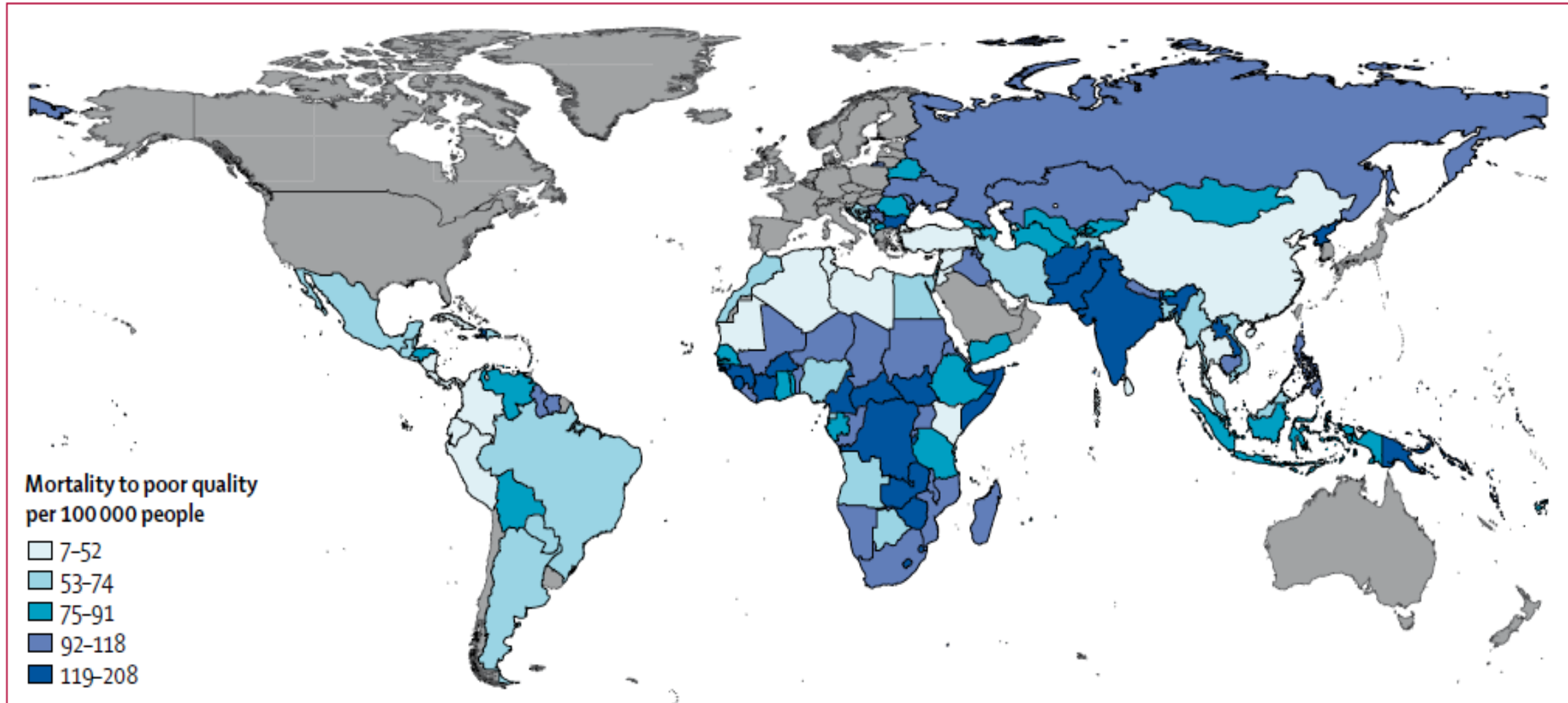


Figure 1: Mortality due to poor-quality health care by country

# Science of Improvement Principles

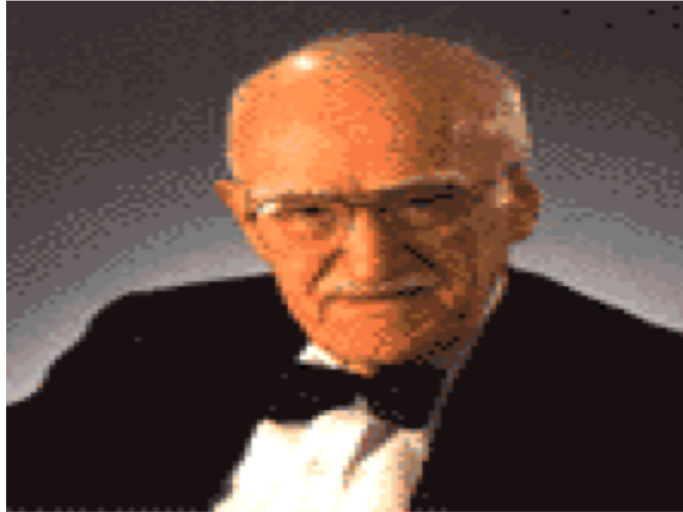
1. “Every system is perfectly designed to get the results it gets”
  - Performance is not effort but a matter of ***System Design***
2. Learning from ***failure*** is just as important as learning from success
3. Attitude: embrace the ***humility*** to learn something new
4. ***Agility***: “What can I do by next Tuesday”?
5. QI is ***Team Based***

# The “First Law of Improvement”

- “Every System is perfectly designed to get the results it gets.”  
Paul Betalden, M.D.
- This reframes Performance from a matter of *effort* to a matter of **system design....**

If you want to improve results you must change the system!

# System Behavior



Joseph Juran

80%

Poor Performance  
Due to the  
**Design** of the  
**System**

20%

Poor Performance  
due to the efforts  
of the **People** in  
the **System**

## Second Law of “Improvement” - **Transparency**

- Be open and honest about “failed” tests:
  - These are often the most valuable RCIs
  - It is natural for humans (HC workers) to want to forget about experiments that don’t work
- All scientists know that learning from failure is just as important as learning from success

## Third “Law of Improvement”: **Attitude**

- To learn something new is **Humbling**. It requires that we put aside our “expert” status and become learners: disciples, open, teachable, obedient
- We don’t like feeling stupid; we’d much rather be the Teacher, the one with all the answers, but first we must embrace the humility discipleship requires
- Willingness to **Fail**

Fourth “Law of Improvement”:

**Agility**

How do I implement this the new information in this  
**Thursday's Lancet** into next **Tuesday's** new practice?

**“What can I do by Next Tuesday?”**



## Fifth “Law of Improvement”: “S of I” is **“Team Based”**

- Staff need a culture that acknowledges that the best care comes from people working as a team, not as “lone rangers” with the sole responsibility for the success or failure of their actions

- **T** ogether
- **E** veryone
- **A** cheives
- **M** ore



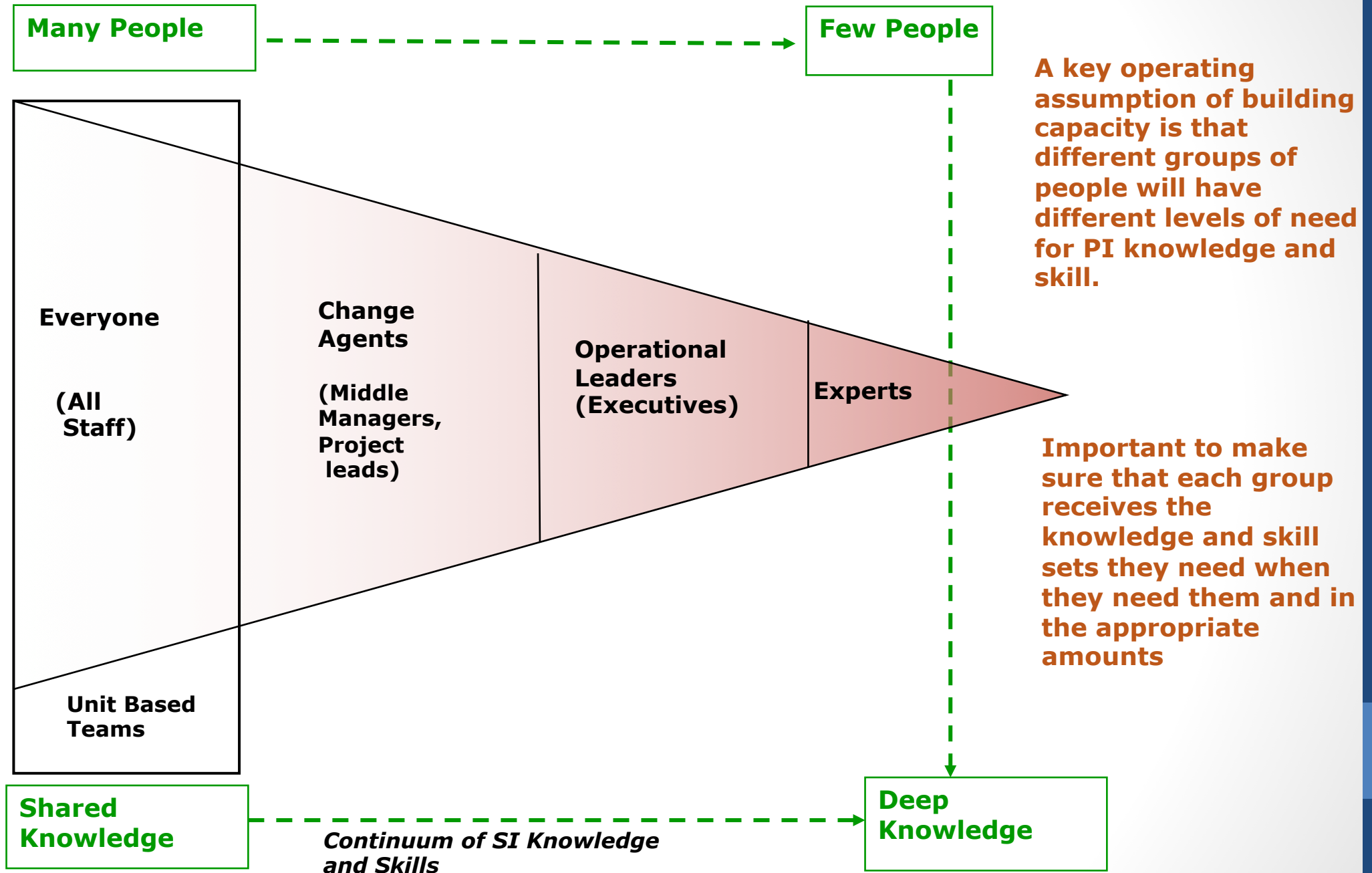
“Doctors still perceive that they are the center of the healthcare universe. Healthcare is a team sport, and we don’t optimally work in teams”

# Facilitate QI Adoption

## Hands-on Improvement Projects

- Just lecturing or telling HC staff about QI – ideas and case studies will not motivate them to adopt QI initiatives
- QI theory and methodology is best learned through “Hands-on” improvement work
  - QI Adoption succeed best when applying it to actual clinical situation:
    - Identify an area that is important to clinicians
    - Create a platform for improvement

## Content: What Skills Do Each Employee Need?



# Quality Definition

## The IOM Quality Definition - 6 aims

1. **Safety**: as safe in healthcare as in our home
2. **Effectiveness**: matching care to science; avoiding overuse of ineffective care and underuse of effective care
3. **Patient Centeredness**: honoring the individual, and respecting choices
4. **Timeliness**: less waiting for both patients and those who give care
5. **Efficiency**: reducing waste
6. **Equity**: closing gaps in health status amongst groups

# Measure for Improvement - not for Accountability

- Data and measurement power QI
  - Improvement measures are not “performance measures”
- An improvement measure collects actual data (such as wait times) to measure the ‘System’ (not people performance)
  - Why?
    - To Improved a process
- Improvement measures create high-value data that can lead to dramatic improvement
  - Saving time and resources

# Use Consistent QI Methodology (with PDSA Cycles)

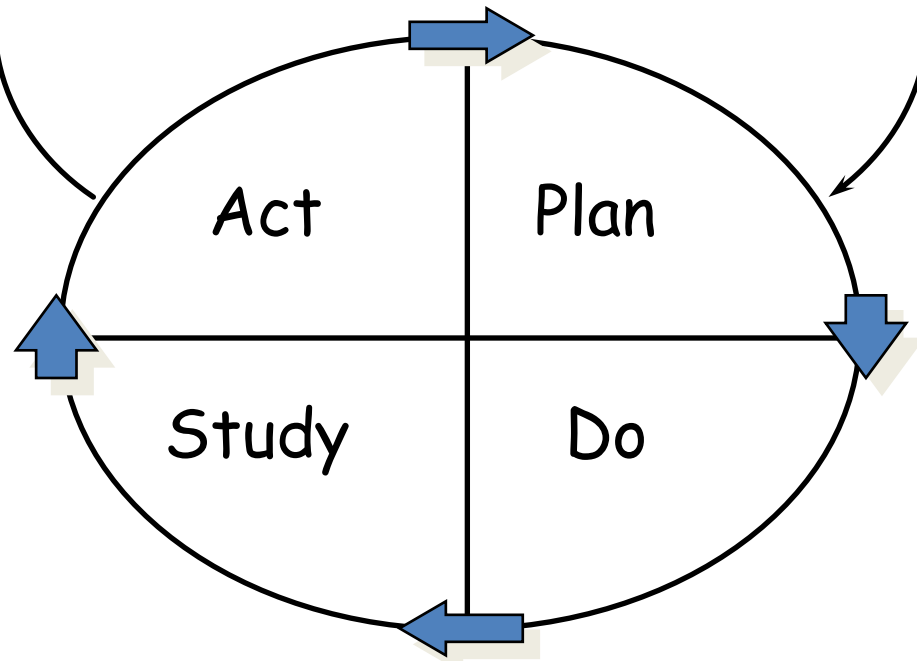
- Common QI Methodologies:
  - **Model for Improvement:** (3 questions +)
    - What are we trying to accomplish: What you AIM to improve
    - How will we know that a change is an improvement: the criteria (measurement) to know if a changes results in sustained improvement
    - What changes can we make that will result in Improvement?
    - The PDSA cycle
  - **Lean** thinking: emphasizes value (getting rid of waste)
  - **Six Sigma** (DMAIC model) and (DMADV model)
    - DMAIC: Define, measure, analyze, improve, control
      - Evaluates existing processes
    - DMADV: Define, measure, analyze, design, verify
      - Used to develop new processes

## Model for improvement

What are we trying to accomplish?

How will we know that a change is an improvement?

What changes can we make that will result in the improvements that we seek?



← goals and aims

← measures

← change principles

Langly, Nolan, Nolan. *The Foundations of Improvement*. Silver Spring, MD; API Publishing, 192.

← testing ideas before implementing changes

# Model for Improvement

- PDSA cycles are the backbone of HC QI: not “simplistic”
  - **Plan:** the objective, what questions need to be asked? Then plan to carry out the change cycle
  - **Do:** Carry out the plan, document unexpected barriers, begin data analysis
  - **Study:** Complete data analysis, compare results to prediction and summarize what you learned
  - **Act:** Determine what changes will be made – and what the next PDSA cycle will be
- Data powers PDSA cycles



# Model for Improvement - AIM

- Use the Acronym “SMART” (to help define “aim”)
  - **S**pecific
  - **M**easurable
  - **A**ttainable
  - **R**eliable
  - **T**imely
- A “Stretch” AIM Makes it obvious that the current system is inadequate and that a new one is required
- Example:
  - **By Jan. ‘19, the # pts transferred from ED to ward < 1 hour from decision to admit will decrease by 40%**

# QI Tools

- **Run Charts:** visual display of measures over time
- **Cause and Effect Diagram:** A drawing to organize the contributing causes to a problem in order to prioritize, select, and improve the source of the problem
- **Pareto Charts:** Used to visualize qualitative data (patient perception of care and quality of life) and focus improvement efforts
- **Process Mapping:** visualizes a process clearly by clarifying the start, end, and key decision points
- **Control Charts:** Identifies special-cause variation in a process, identify early signs of success in an improvement project, and monitor a process to ensure it is holding the gains

# Lean Principles

- Identify customers and specify value
- Identify and map value streams (processes)
- Create flow by eliminating waste
- Respond to customer pull
- Pursue Perfection

# Lean “Tools”

- Rapid Process Improvement Workshop (“Kaizen”)
- A3 Framework
- Standardized work instructions
- “Just-in-time” training
- 5 S – Visual Workplace: [Sort, Set in Order, Shine, Standardize and Sustain]
- 5-Whys (a problem solving tool)
- A card based visual system for system feedback (“Kanban”)
- Gemba Walks (front-line observations)
- “Stop the Line” immediately in case of an error

# Lean - A3 Thinking

- A standardized approach to problem solving:
  - For Executive Leadership- very helpful in Strategic Planning - Administrative
  - For front-line staff – very helpful in solving unit-based problems - Clinical
- A step by step direction to problem solving
- The A3 provides a clear, concise, one page overview
  - It can consolidate large amounts of information in an understandable format using visual display
  - It tells your story in one document!

# Strategic Planning Focus – A3

- The A3 process can be used for your annual Strategic Planning Conference/event to create the:
  - Vision
  - Goals
  - High-level implementation plan for the next year
- By defining “True North” you insure that your entire organization is strategically aligned

Facilitator:

**1. Reasons for action:**

Problem statement

Business Case

Value statement

process start  
process end

Scope

in scope  
out of**2. Initial State:**

Map

Summary of map: (i.e.  
total cycle time, total  
touch time, # of steps,  
% of VA/VNA, # of  
hand-offs

Metrics

Attributes

Picture

**3. Target State:**

Map

Summary of map: (i.e.  
total cycle time, total  
touch time, # of steps,  
% of VA/VNA, # of  
hand-offs

Metrics

Attributes

Picture

**4. Gap Analysis:**Key gaps being  
addressed with this VS  
improvement pass

Fishbone or 5-why's

Note: wherever possible, link actual documents/files to  
the A3 for easy updating and no additional need to  
submit extra documents as deliverables**5. Solution Approach:**If-Then statements regarding chosen solution  
ideas/path:if we do this....  
this....

Then we expect

**6. Rapid Experiments:**List of RPIWs, projects, JDIs and JSIs that will be  
utilized to close gapsgrid showing  
connection/impact of  
RPIWs on VS metricscharters for events (first  
2-3 events if space  
constrained)**7. Completion Plans:**Administrative/task list of items needed to execute the  
plan plus any additional infrastructure supporting  
activities with andons to track status/progress**8. Confirmed State:**

Accomplishments

Metrics (3-month tracking) with  
andongrid showing  
connection/impact of  
VS metrics on TPOC  
metrics**9. Insights:**Plusses/Deltas/Actions  
for improvement related  
to the VSA, event

Team picture

# A3 Box 1 Reason for Action

- What is the problem statement?
- What is the scope of the problem?
- What are the boundaries you will set?

Reason for Action 1	Gap Analysis 4	Completion Plan 7
Current State 2	Solution Approach 5	Confirmed State 8
Target (Future) State 3	Rapid Experiments 6	Insights 9



## A3 – Box 2 Current State

- What does the organization look like right now?
  - Data/Business case for need:
  - Identify what are the core process?
  - Flow Map the core processes
    - Identify (high-level major issues (Kapowie's)

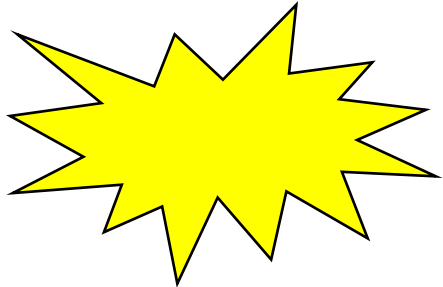
Reason for Action	Gap Analysis	Completion Plan
<b>1</b>	<b>4</b>	<b>7</b>
Current State	Solution Approach	Confirmed State
<b>2</b>	<b>5</b>	<b>8</b>
Target (Future) State	Rapid Experiments	Insights
<b>3</b>	<b>6</b>	<b>9</b>

# SI Tools – Process Flow Chart Format

Activity to  
perform in a  
process

Activity  
to start / end  
a process

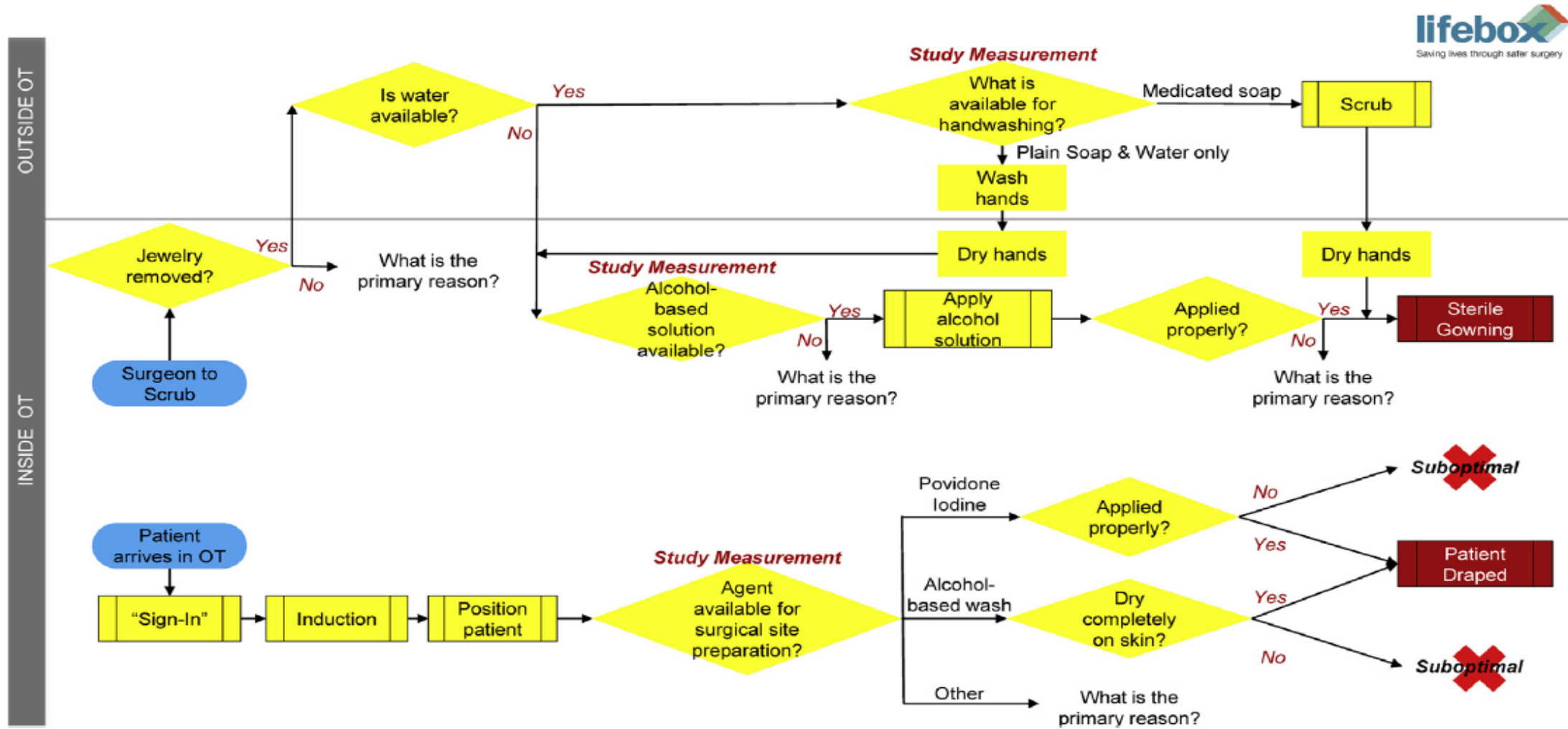
Decision or  
Yes/No  
question



Kapowies – Points where  
you identify issues /  
backlogs

Arrows (→) are used to  
connect the symbols –  
sequence and  
interrelationships

## Process Map – Surgical Site Skin Antisepsis



**Figure 1.** Hand and surgical site skin antisepsis process map. The map is to be read from the top left starting with the light blue oval

# A3 – Box 3 Future (Target) State

- What do we want the organization to look like at:
  - 1 year
  - 5 years from now?
- What does “Good” look like?
- How will we know when we have made an impact?

Reason for Action	Gap Analysis	Completion Plan
1	4	7
Current State	Solution Approach	Confirmed State
2	5	8
Target (Future) State	Rapid Experiments	Insights
3	6	9

# A3 – Box 4 Gap Analysis

- What are the big differences (gaps to be closed) between the current and future state?
- How much control / influence do we have over these gaps?
- What are some of the potential root causes of the gaps?

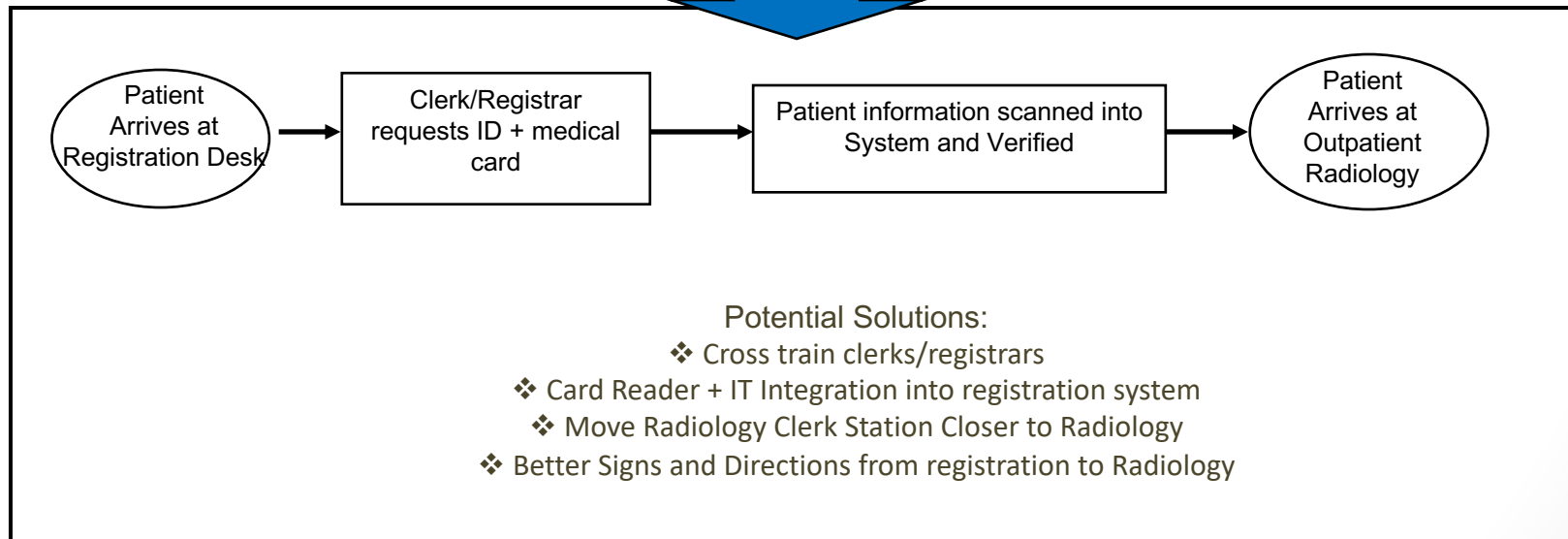
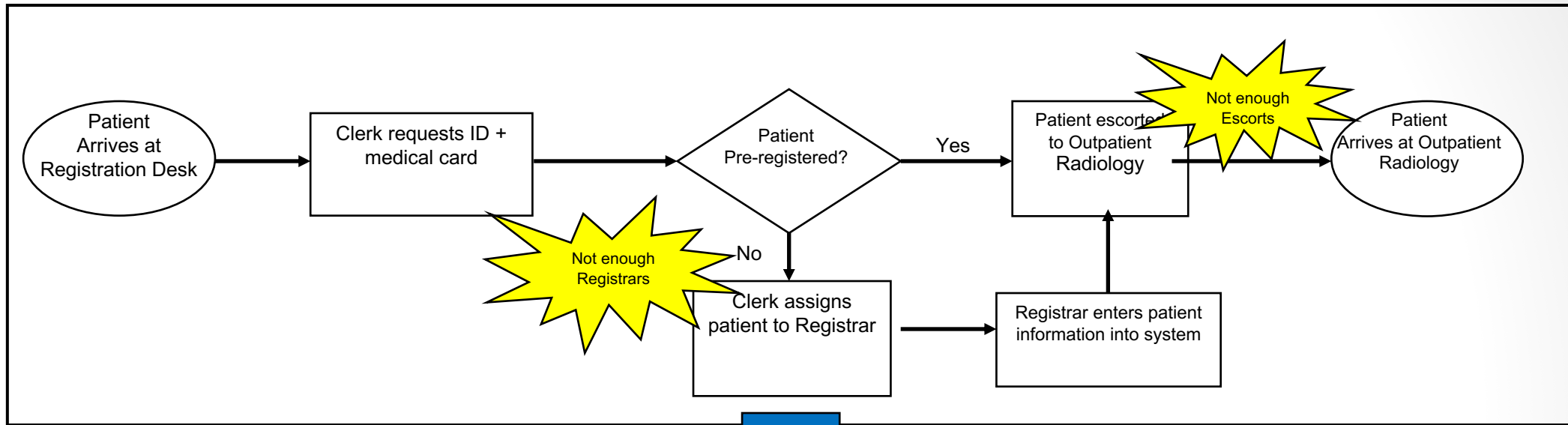
Reason for Action  <b>1</b>	<b>Gap Analysis</b>  <b>4</b>	Completion Plan  <b>7</b>
Current State  <b>2</b>	Solution Approach  <b>5</b>	Confirmed State  <b>8</b>
Target (Future) State  <b>3</b>	Rapid Experiments  <b>6</b>	Insights  <b>9</b>

# A3- Box 5 Solution Approach

- What ideas / strategies do we have for closing the gap?
- Which of the core processes have the most potential to close gaps (attain target)
- What have others done to close the gaps?
- How easy or difficult are the solutions being proposed?

Reason for Action <b>1</b>	Gap Analysis <b>4</b>	Completion Plan <b>7</b>
Current State <b>2</b>	Solution Approach <b>5</b>	Confirmed State <b>8</b>
Target (Future) State <b>3</b>	Rapid Experiments <b>6</b>	Insights <b>9</b>

# Current State to Future State



# A3 – Box 6 Rapid Experiments

- Proposed countermeasures to address each root cause
- Predicted results for each countermeasure
- Do multiple PDSAs
- Assessment Q:
  - Are there clear countermeasure steps identified?
  - Do the countermeasures link to the Root Cause of the prob.?
  - Who is responsible for what, by when (5 whys – I how clear)
  - Will these action items prevent recurrence of the problem?
  - Is the implementation order clear and reasonable?

<b>Reason for Action</b>	<b>Gap Analysis</b>	<b>Completion Plan</b>
<b>1</b>	<b>2</b>	<b>7</b>
<b>Current State</b>	<b>Solution Approach</b>	<b>Confirmed State</b>
<b>2</b>	<b>5</b>	<b>8</b>
<b>Target (Future) State</b>	<b>Rapid Experiments</b>	<b>Insights</b>
<b>3</b>	<b>6</b>	<b>9</b>



## A3 – Box 7 Implementation (PDSAs/RPIWs)

- Table to document how you will do the PDSA cycles to close the gaps
  - Who (who leads task)
  - What (task)
  - When (completion date)
  - Where
- Learn and improve as you go

Reason for Action <b>1</b>	Gap Analysis <b>4</b>	Completion Plan <b>7</b>
Current State <b>2</b>	Solution Approach <b>5</b>	Confirmed State <b>8</b>
Target (Future) State <b>3</b>	Rapid Experiments <b>6</b>	Insights <b>9</b>

# A3 – Box 8 Confirmed State

- Accomplishments
- Metrics (data)
  - Run charts, control charts, etc.
  - Document quantified change (% improvement or % no longer happening, etc.)

<b>Reason for Action</b> <b>1</b>	<b>Gap Analysis</b> <b>4</b>	<b>Completion Plan</b> <b>7</b>
<b>Current State</b> <b>2</b>	<b>Solution Approach</b> <b>5</b>	<b>Confirmed State</b> <b>8</b>
<b>Target (Future) State</b> <b>3</b>	<b>Rapid Experiments</b> <b>6</b>	<b>Insight / Reflection</b> <b>9</b>

# A3 – Box 9 - Insights

- What have you learned from this process?
- How can we make it better next time
- Summary: it completes the story of your successful QI Project!

<b>Reason for Action</b>  <b>1</b>	<b>Gap Analysis</b>  <b>4</b>	<b>Completion Plan</b>  <b>7</b>
<b>Current State</b>  <b>2</b>	<b>Solution Approach</b>  <b>5</b>	<b>Confirmed State</b>  <b>8</b>
<b>Target (Future) State</b>  <b>3</b>	<b>Rapid Experiments</b>  <b>6</b>	<b>Insights / Reflection</b>  <b>9</b>

# Why A3 Thinking?

- A structured cycle of improvement
- A framework for organizing thinking
  - Can be used for any type of problem (clinical or Admin.)
- Eliminates the waste of debating method
- Reveals the issues, problems and previous ways of thinking
- Makes problem solving visual
- Tells a Story!

# Today's Practical Exercise

- Work on your HC facility's needs:
- Examples:
  - Prevention of Surgical Site Infections
  - Improved Operating Room/Theatre Efficiency
  - Increased access to Primary Care
  - Decreased Central Line Associated Blood Stream Infections